

Work Order ID 147018

Thursday, May 26, 2016 10:28:20 AM

147018

Page 1

Item ID: D3832-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Base)

Start Date: 5/26/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/2/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLS Date: MAY 26 2016

Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3832	B

100

0.00

100

SHEAR

Shear

Memo

1.31

Shear

1- cut mesh to size as per dwg D3832

1X CC 16-5-27

110

0.00

110

QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

DAS
43
9-89MAY 27 20161X

120

0.00

120Identify as per dwg & Stock Location: WIA

Packaging

Memo

0.01

Packaging

1X CC 16-5-27

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Page 2

Item ID: D3832-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Base)

Start Date: 5/26/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/2/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MAY 27 2016

ML5

Lm 16/05/27

Picklist Print

Thursday, May 26, 2016 10:28:25 AM

Page 1

Work Order ID: 147018

147018

Parent Item: D3832-1

D3832-1

Parent Item Name: Mesh (Base)

Start Date: 5/26/2016

Required Date: 6/2/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	518.0000	25.4518	26.79137			

M304EX0 75-16F

Expanded Metal Flat SS

16-5-27

Location

Loc Qty

Loc Code

WA004

518

M134331

24

M134643

494

33

SHOP COPY
RETURN TO
ENGINEERING
UNCONTACTED COPY
SUBJECT TO ENDORSEMENT
WITHOUT NOTICE

WORK ORDER
147-018 MW
1605-26

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

D3832-3 MESH (LID) 8
(D3832-7/-13/-15 SIMILAR)

D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

RELEASED
2012-07-16
WJ

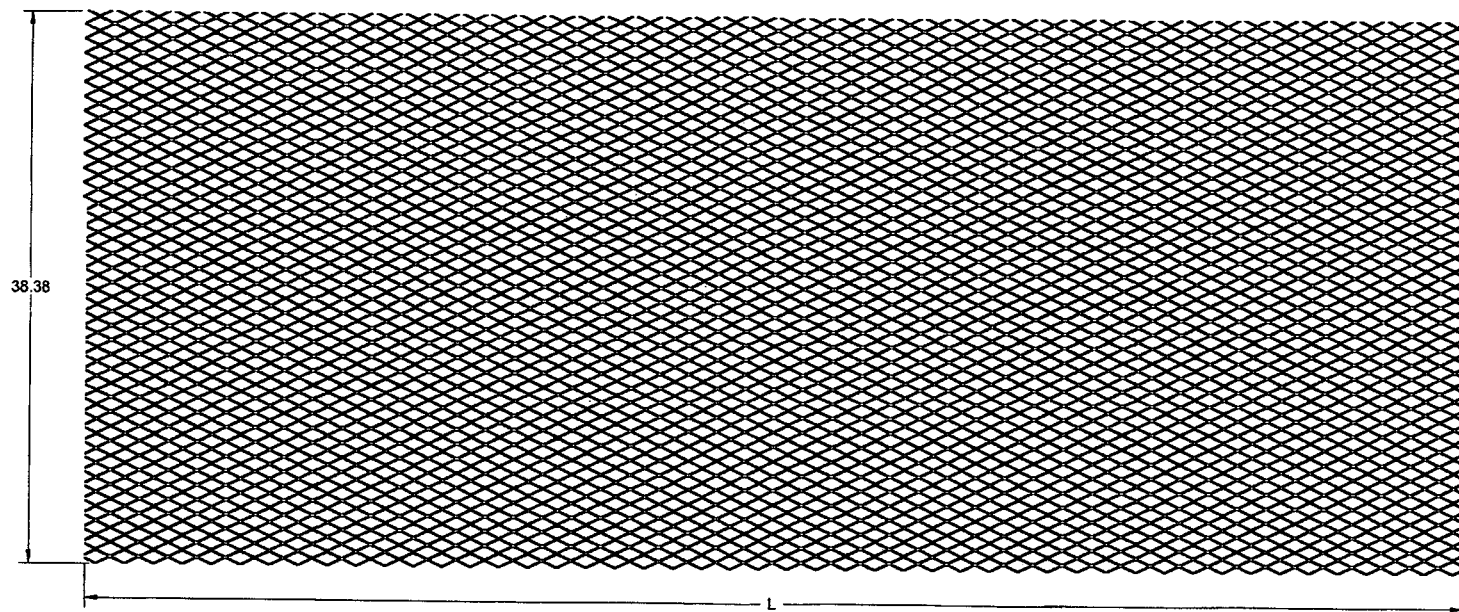
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-8/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.05.17		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. B
TITLE MESH (LID)	SHEET 1 OF 3
SCALE	NTS

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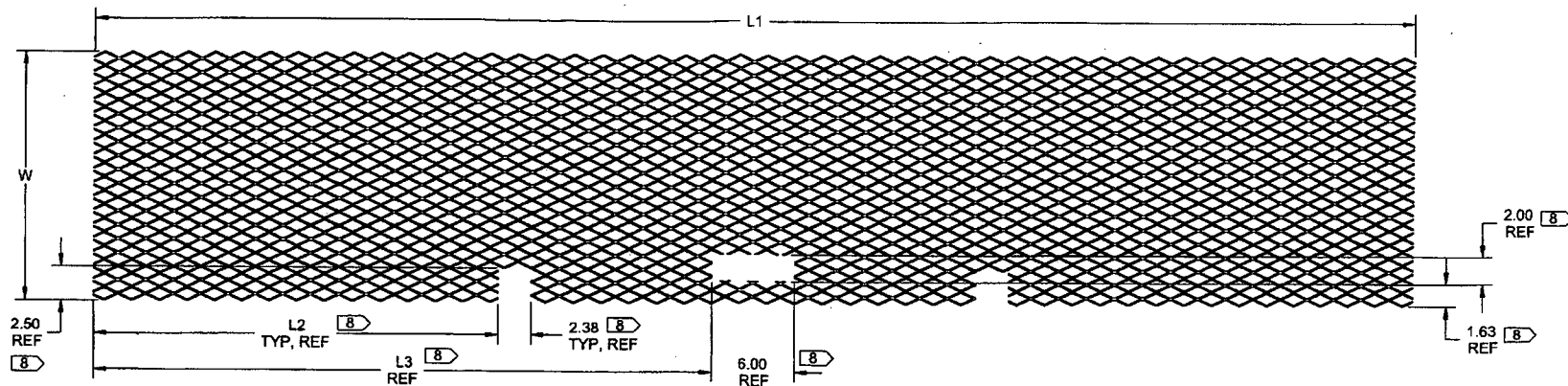
D3832-X MESH (BASE)

△B

DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

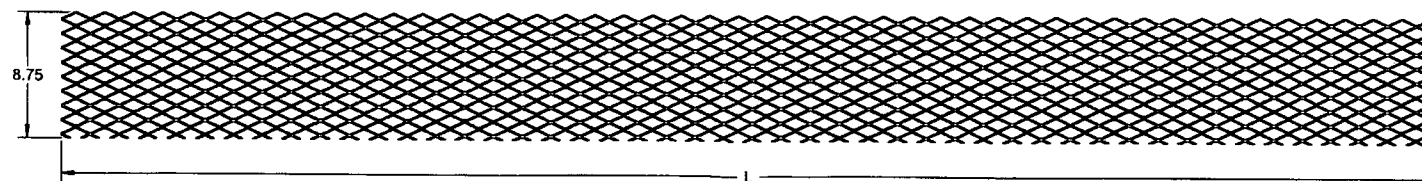
RELEASED
2012-07-16
WP

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16
WP

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